



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBBP1425-103-05-PO
Job Sheet 177554



Part No: RBBP1425-103-05-PO

Job Qty: 12 ea

Part Name: Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/14/18

Job Tracking No:

Due Date: 6/4/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBBP1425-101 Rev. D IPP Rev. A 18.05.10 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs		6/4/18			ARR002-VU		MIP 6/6/08
110	Packaging	12 pcs		6/4/18	0.00	0.00	Packaging2		18-06-18
120	QC	12 pcs		6/4/18	0.00	0.00	QC6		38
130	Packaging	12 pcs		6/4/18	0.00	0.00	Packaging3		18-06-12
140	QC21-FG	12 Ea		6/4/18	0.00	0.00	QC21		21 18-06-12

Part Op 100 - Issue PO to ARROW TECH MACHINE WORKS P/O: 039900 MANUFACTURE RBBP1425-103-05 AS PER
Descriptions: DWG -Certificate of conformity is required

14 Mar 2018 x 12 P.L.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBBP1425-103-05P	Weldment	12 (1 ea)	100-Purchasing	5079379

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBBP1425-103-05P	12	0	0

Part Specifications

Specifications could not be found.

Plex 5/14/18 2:42 PM dart.Lussier.Patrick



Container No: S079383



Part: RBBP1425-103-05

Job No: 177554

Serial No/Batch: S079383

Revision: D

Inspector:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/08/10

ALL
BY
TO: SAC
TS
2011



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039900**

Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

PO No: PO039900

PO Date: 5/14/18

Due Date: 6/4/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lussier, Patrick Phone:

E-MAILED
MAY 14 2018

Ship To:

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		269T3303P	Engine Alignment Tool Model 330	Firmed	6/4/18	10 pcs	0 pcs 138	10 pcs	\$536.92/pcs AT 18/06/04	\$5,369.20
Line Item Note W/O 177550 FULL ASSEMBLY										
2		RBT400229P	Puller Assembly	Firmed	6/4/18	12 pcs	0 pcs	12 pcs	\$683.08/pcs	\$8,196.96
Line Item Note W/O 177552 FULL ASSEMBLY										
3		RBBP1425-105-03P	Keeper	Firmed	6/4/18	12 Ea	0 Ea	12 Ea	\$160.36/Ea	\$1,924.32
Line Item Note W/O 177553										
4		RBBP1425-103-05P	Weldment	Firmed	6/4/18	12 Ea	0 Ea 12x 50776-8	12 Ea	\$107.95/Ea	\$1,295.40
Line Item Note W/O 177554										
5		RBBP1425-103-01P	Base	Firmed	6/4/18	6 Ea	0 Ea 6x 50776-8	6 Ea	\$285.23/Ea	\$1,711.38
Line Item Note W/O 177555										
6		RBW6205G06131-3GP	Main Rotor Pitch Control Lever Expander	Firmed	6/4/18	4 pcs	0 pcs	4 pcs	\$913.63/pcs	\$3,654.52
Line Item Note W/O 177557										
									Grand Total:	\$22,151.78

Order Notes



**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Customer Packing Slip

NO: 97

Date: 06/06/2018
PO Ref: 039900
Ship via: Fedex

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Qty
12
4
12
6

Item
PULLER ASSEMBLY
M/R PITCH CONTROL LEVER EXPANDER
WELDMENT
BASE

Part No.
RBT400229
RBW6205G06131-3G
RBBP1425-103-05
RBBP1425-103-101

DAS
38
9-88

SPN-6-8

Packaged by: *AMF*
Checked by: *W*

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No:039900

Dated: 06/06/2018

Our Order / Job No:039900-4AWT

Order Qty:12

Part Name: GUIDE

Part Number: RBBP1425-103-05

Lot Size:N/A

Ship Date: 06/06/2018

SP-17-6-8

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RBBP1425-103-05 Rev:D

Material Size and Type: 303/STEEL

Material Specifications: STEEL: AMS 5640, ASTM A314, ASTM A582

Heat Treatment: N/A

Plating/Finish: N/A

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 6/6/18

Signed: *Hemant M. Patel*

DAS
38
9-88

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com